

# GSE GundSeal Geosynthetic Clay Liner (Textured HDPE)

GSE GundSeal geosynthetic clay liner (GCL) is a composite liner system that consists of a high quality sodium bentonite adhered to a textured high density polyethylene (HDPE) geomembrane with a spunbonded geotextile to protect the bentonite during installation. This one product composite liner system combines the low permeability of an HDPE geomembrane with the self-seaming characteristics of bentonite clay. The intimate contact of the bentonite with the geomembrane provides the best leak protection in the industry.



**AT THE CORE:**  
A composite liner system that combines the low permeability of an HDPE geomembrane with the self-seaming characteristics of bentonite clay to provide the best leak protection in the industry.

## Product Specifications

Tested Property	Test Method	Frequency	Minimum Average Value				
			20 mil	30 mil	40 mil	60 mil	80 mil
<b>Finished GCL Property</b>							
Bentonite Coating <sup>(1)</sup> , lb/ft <sup>2</sup>	ASTM D 5993	1/40,000 ft <sup>2</sup>	≥ 0.75				
Effective Hydraulic Conductivity, cm/sec	ASTM D 5887/E96	periodically	≤ 4 x 10 <sup>-12</sup>				
Bentonite Moisture Content	ASTM D 2216	1/40,000 ft <sup>2</sup>	25% Typical				
GCL Tensile Strength <sup>(3)</sup> , lb/in	ASTM D 6768	1/200,000 ft <sup>2</sup>	40	63	84	130	173
<b>Geomembrane Property<sup>(2)</sup></b>							
Thickness, mil Lowest individual reading	ASTM D 5199	1/100,000 ft <sup>2</sup>	20 18	30 27	40 36	60 54	80 72
Density, g/cm <sup>3</sup>	ASTM D 1505	1/200,000 ft <sup>2</sup>	0.94	0.94	0.94	0.94	0.94
Tensile Properties							
Tensile Break Strength, lb/in	ASTM D 6693	1/200,000 ft <sup>2</sup>	30	45	60	90	120
Elongation at Break, %	ASTM D 6693	1/200,000 ft <sup>2</sup>	100	100	100	100	100
Puncture Resistance, lb	ASTM D 4833	1/200,000 ft <sup>2</sup>	30	45	60	90	120
<b>Sodium Bentonite Property</b>							
Hydraulic Flux: Bentonite, m <sup>3</sup> /m <sup>2</sup> /sec	ASTM D 5887	periodically	≤ 1 x 10 <sup>-8</sup>				
Hydraulic Conductivity, cm/sec	ASTM D 5887	periodically	≤ 5 x 10 <sup>-9</sup>				
Swell Index, ml/2 g	ASTM D 5890	1/60,000 lb	≥ 24				
Fluid Loss, ml	ASTM D 5891	1/60,000 lb	≥ 18				
<b>TYPICAL ROLL DIMENSIONS</b>							
Roll Width <sup>(4)</sup> , ft			17.5	17.5	17.5	17.5	17.5
Roll Length <sup>(4)</sup> , ft			180	180	180	170	150
Roll Area, ft <sup>2</sup>			3,150	3,150	3,150	2,975	2,625
Roll Weight, lb			3,900	4,100	4,300	4,400	4,400

NOTES:

- <sup>(1)</sup>0% moisture content.
- <sup>(2)</sup>See specific GSE HD geomembrane product data sheet for additional information.
- <sup>(3)</sup>4 in wide sample, 12 in/min. Values are representative of the geomembrane tensile yield strength.
- <sup>(4)</sup>Roll lengths and widths have a tolerance of ± 1%.

GSE is a leading manufacturer and marketer of geosynthetic lining products and services. We've built a reputation of reliability through our dedication to providing consistency of product, price and protection to our global customers.

Our commitment to innovation, our focus on quality and our industry expertise allow us the flexibility to innovate with our clients to develop a custom, purpose-fit solution.



**[ DURABILITY RUNS DEEP ]** For more information on this product and others, please visit us at [GSEworld.com](http://GSEworld.com), call 800.435.2008 or contact your local sales office.